



# Eska<sup>®</sup> mono black

Black lined board for luxury boxes

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**Eska<sup>®</sup> mono black is a black lined solid greyboard. It is extremely suitable for luxury boxes with a black inside. The material lays flat and stays flat. Eska<sup>®</sup> mono black is lined with a deep-black glossy offset liner on one side.**



## Technical specifications (indication)

Product	Caliper According to ISO 534	Grammage According to ISO 536	Dynamic stiffness According to ISO 5629		Bursting Strength According to ISO 2759		COBB60 According to ISO 535	
			MD mNm	CD mNm	top kPa	bottom kPa	max top g/m <sup>2</sup> /60sec	max bottom g/m <sup>2</sup> /60sec
Eska®mono black	mm / inches	gsm						
	1.00 / 0.040"	675	355	170	725	870	100	
	1.20 / 0.047"	785	495	235	780	920	100	
	1.50 / 0.060"	975	820	395	870	1005	100	
	1.70 / 0.067"	1075	1145	560	930	1055	100	
	2.00 / 0.080"	1275	1890	935	1015	1140	100	

Eska®mono black is produced in mm; the inches in the list are not exact conversions of the calipers in mm, but the closest US equivalent.

		Specifications	Units		Tolerances	Test methods
Colour L-niveau						
Caliper		See above	mm	< 1.5 mm > = 1.5 mm	+/- 0.05 mm (pallet average) +/- 3% (pallet average)	ISO 534
Size			mm	Sheets Rotary cut Die cut	+/- 1 mm +/- 0.25 mm +/- 0.2 mm	
Flatness		0	%	Convex Concave S-shape	CD max. 1.5% MD max. 1.0% CD max. 1.0% MD max. 1.0% CD - sheets < 1 m. max. 3 mm - sheets > 1 m. max. 5 mm MD max. 3 mm	Eska
Moisture content	Eska®mono black	8.0% abs.	%	-1.5 % / +1.0%	(pallet average)	ISO 287

### Product certificates

- FSC® mix (CU-COC-809179)
- PEFC recycled (CU-PEFC-809179)
- Foodstuffs and Consumer Goods Act
- DIN EN 71, part 3 (safety and toys)

### Sizes

- Large sheets are available in any size from 500 x 500 mm (19 11/16 x 19 11/16") to 1200 x 1600 mm (47 1/4 x 63"); larger sizes on request
- Rotary cut sizes are available in any size from 100 x 150 mm (3 15/16 x 5 29/32") to 480 x 1370 mm (18 29/32 x 53 15/16")
- Die cut sizes and shapes on request